



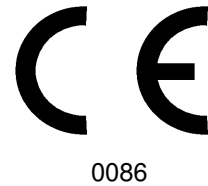
Fly ash Test Report

United Kingdom

Technical Department

Portland House
Bickenhill Lane, Solihull
Birmingham. B37 7BQ

Telephone: 0845 812 6400
Facsimile: 0845 812 6200



Date: **02 November 2011**

West Burton Fly ash BS EN 450-1

Fineness category:S, Loss on ignition category:B

Monthly average data for **August 2011**

A) Physical and chemical properties of the fly ash sample

Test Property	Test result	BS EN 450-1
Fineness (%)	9.7	max 12.0
Sulfuric anhydride (%)	0.6	max 3.0
Loss on ignition (%)	5.0	2.0 to 7.0
Chloride (%)	0.01	max 0.1
Calcium oxide (%)	3.2	max 10.0
SiO ₂ +Al ₂ O ₃ +Fe ₂ O ₃ (%)	83.5	min 70.0
Free Lime (%)	0.1	max 1.0
Acid soluble alkali (%)	3.16	max 5.0

Additional information:

Colour index	4
Declared particle density (kg/m ³)	2320

B) Physical properties of a 25:75 blend of the fly ash with a reference Portland cement

PC Source: **Ribblesdale**

PC Initial setting time (min): **180**

PC 28 day strength (MPa) **58.0**

Test Property	Test result	BS EN 450-1
Water requirement (%)	93	max 95
Activity index @ 28 days	81	min 75
Initial Setting Time (min)	240	max 120min more than PC

Note: This report has been produced from data supplied by the manufacturer, Processing Ash LLP

For and on behalf of Lafarge Cement UK :

National Commercial Technical Manager



United Kingdom

Certificate of Conformity to BS 8500-2 Annex A

Technical Department

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Solihull
Birmingham
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Date: **02 November 2011**

For a composite sample of

West Burton fly ash to BS EN 450-1

Fineness category:S, Loss on ignition category:B

prepared by Processing Ash LLP

and a composite sample of

Aberthaw PC-RM, BS EN 197-1 CEM I 52,5N

prepared by Lafarge Cement UK

each relating to product supplied during

August 2011

the results of test carried out in accordance with
BS 196-1 on a 70:30 blend of the CEM I with the
fly ash were

2 day strength	19.6 MPa
28 day strength	43.9 MPa

Based on equivalent results obtained for the last **12** months
the permitted proportion of combinations conforming with the requirements
of Annex A of BS 8500-2 are

Strength class of combination	fly ash content (as a percentage)	
	min	max
32,5 R	20	46
42,5 N	6	31

For and on behalf of Lafarge Cement UK :

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Date: **02 November 2011**

For a composite sample of

West Burton fly ash to BS EN 450-1

Fineness category:S, Loss on ignition category:B

prepared by Processing Ash LLP

and a composite sample of

Cauldon PC-RM, BS EN 197-1 CEM I 52.5N

prepared by Lafarge Cement UK

each relating to product supplied during

August 2011

the results of test carried out in accordance with
BS 196-1 on a 70:30 blend of the CEM I with the
fly ash were

2 day strength	18.1 MPa
28 day strength	42.3 MPa

Based on equivalent results obtained for the last **12** months
the permitted proportion of combinations conforming with the requirements
of Annex A of BS 8500-2 are

Strength class of combination	fly ash content (as a percentage)	
	min	max
32,5 R	18	40
42,5 N	6	27

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Date: **02 November 2011**

For a composite sample of

West Burton fly ash to BS EN 450-1

Fineness category:S, Loss on ignition category:B

prepared by Processing Ash LLP

and a composite sample of

Dragon Alfa

prepared by the manufacturer

each relating to product supplied during

August 2011

the results of test carried out in accordance with
BS 196-1 on a 70:30 blend of the CEM I with the
fly ash were

2 day strength	19.9 MPa
28 day strength	42.6 MPa

Based on equivalent results obtained for the last **12** months
the permitted proportion of combinations conforming with the requirements
of Annex A of BS 8500-2 are

Strength class of combination	fly ash content (as a percentage)	
	min	max
32,5 R	12	46
42,5 N	6	25

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Date: **02 November 2011**

For a composite sample of

West Burton fly ash to BS EN 450-1

Fineness category:S, Loss on ignition category:B

prepared by Processing Ash LLP

and a composite sample of

Dunbar PC-RM, BS EN 197-1 CEM I 52,5N

prepared by Lafarge Cement UK

each relating to product supplied during

August 2011

the results of test carried out in accordance with
BS 196-1 on a 70:30 blend of the CEM I with the
fly ash were

2 day strength	16.1 MPa
28 day strength	41.7 MPa

Based on equivalent results obtained for the last **12** months
the permitted proportion of combinations conforming with the requirements
of Annex A of BS 8500-2 are

Strength class of combination	fly ash content (as a percentage)	
	min	max
32,5 R	18	38
42,5 N	6	26

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Date: **02 November 2011**

For a composite sample of

West Burton fly ash to BS EN 450-1

Fineness category:S, Loss on ignition category:B

prepared by Processing Ash LLP

and a composite sample of

Hope PC-RM, BS EN 197-1 CEM I 52,5N

prepared by Lafarge Cement UK

each relating to product supplied during

August 2011

the results of test carried out in accordance with
BS 196-1 on a 70:30 blend of the CEM I with the
fly ash were

2 day strength	21.3 MPa
28 day strength	44.6 MPa

Based on equivalent results obtained for the last **12** months
the permitted proportion of combinations conforming with the requirements
of Annex A of BS 8500-2 are

Strength class of combination	fly ash content (as a percentage)	
	min	max
32,5 R	18	42
42,5 N	6	27

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Date: **02 November 2011**

For a composite sample of

West Burton fly ash to BS EN 450-1

Fineness category:S, Loss on ignition category:B

prepared by Processing Ash LLP

and a composite sample of

Castle Ketton

prepared by the manufacturer

each relating to product supplied during

August 2011

the results of test carried out in accordance with
BS 196-1 on a 70:30 blend of the CEM I with the
fly ash were

2 day strength	19.0 MPa
28 day strength	46.8 MPa

Based on equivalent results obtained for the last **12** months
the permitted proportion of combinations conforming with the requirements
of Annex A of BS 8500-2 are

Strength class of combination	fly ash content (as a percentage)	
	min	max
32,5 R	14	43
42,5 N	6	26

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Date: **02 November 2011**

For a composite sample of

West Burton fly ash to BS EN 450-1

Fineness category:S, Loss on ignition category:B

prepared by Processing Ash LLP

and a composite sample of

Castle Padeswood

prepared by the manufacturer

each relating to product supplied during

August 2011

the results of test carried out in accordance with
BS 196-1 on a 70:30 blend of the CEM I with the
fly ash were

2 day strength	18.6 MPa
28 day strength	44.7 MPa

Based on equivalent results obtained for the last **12** months
the permitted proportion of combinations conforming with the requirements
of Annex A of BS 8500-2 are

Strength class of combination	fly ash content (as a percentage)	
	min	max
32,5 R	16	40
42,5 N	6	26

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Date: **02 November 2011**

For a composite sample of

West Burton fly ash to BS EN 450-1

Fineness category:S, Loss on ignition category:B

prepared by Processing Ash LLP

and a composite sample of

Paragon Chatham

prepared by the manufacturer

each relating to product supplied during

August 2011

the results of test carried out in accordance with
BS 196-1 on a 70:30 blend of the CEM I with the
fly ash were

2 day strength	18.8 MPa
28 day strength	44.5 MPa

Based on equivalent results obtained for the last **12** months
the permitted proportion of combinations conforming with the requirements
of Annex A of BS 8500-2 are

Strength class of combination	fly ash content (as a percentage)	
	min	max
32,5 R	22	44
42,5 N	8	31

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Date: **02 November 2011**

For a composite sample of

West Burton fly ash to BS EN 450-1

Fineness category:S, Loss on ignition category:B

prepared by Processing Ash LLP

and a composite sample of

Castle Ribblesdale

prepared by the manufacturer

each relating to product supplied during

August 2011

the results of test carried out in accordance with
BS 196-1 on a 70:30 blend of the CEM I with the
fly ash were

2 day strength	19.9 MPa
28 day strength	45.9 MPa

Based on equivalent results obtained for the last **12** months
the permitted proportion of combinations conforming with the requirements
of Annex A of BS 8500-2 are

Strength class of combination	fly ash content (as a percentage)	
	min	max
32,5 R	16	42
42,5 N	6	27

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Date: **02 November 2011**

For a composite sample of

West Burton fly ash to BS EN 450-1

Fineness category:S, Loss on ignition category:B

prepared by Processing Ash LLP

and a composite sample of

Cemex Rugby

prepared by the manufacturer

each relating to product supplied during

August 2011

the results of test carried out in accordance with
BS 196-1 on a 70:30 blend of the CEM I with the
fly ash were

2 day strength	19.6 MPa
28 day strength	40.2 MPa

Based on equivalent results obtained for the last **12** months
the permitted proportion of combinations conforming with the requirements
of Annex A of BS 8500-2 are

Strength class of combination	fly ash content (as a percentage)	
	min	max
32,5 R	15	39
42,5 N	6	24

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Date: **02 November 2011**

For a composite sample of

West Burton fly ash to BS EN 450-1

Fineness category:S, Loss on ignition category:B

prepared by Processing Ash LLP

and a composite sample of

Cemex South Ferriby

prepared by the manufacturer

each relating to product supplied during

August 2011

the results of test carried out in accordance with
BS 196-1 on a 70:30 blend of the CEM I with the
fly ash were

2 day strength	17.4 MPa
28 day strength	39.8 MPa

Based on equivalent results obtained for the last **12** months
the permitted proportion of combinations conforming with the requirements
of Annex A of BS 8500-2 are

Strength class of combination	fly ash content (as a percentage)	
	min	max
32,5 R	11	35
42,5 N	6	21

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Date: **02 November 2011**

For a composite sample of

West Burton fly ash to BS EN 450-1

Fineness category:S, Loss on ignition category:B

prepared by Processing Ash LLP
and a composite sample of

Titan

prepared by the manufacturer
each relating to product supplied during

August 2011

the results of test carried out in accordance with
BS 196-1 on a 70:30 blend of the CEM I with the
fly ash were

2 day strength	19.0 MPa
28 day strength	42.8 MPa

Based on equivalent results obtained for the last **12** months
the permitted proportion of combinations conforming with the requirements
of Annex A of BS 8500-2 are

Strength class of combination	fly ash content (as a percentage)	
	min	max
32,5 R	15	36
42,5 N	6	23

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Date: **02 November 2011**

For a composite sample of

West Burton fly ash to BS EN 450-1

Fineness category:S, Loss on ignition category:B

prepared by Processing Ash LLP

and a composite sample of

BLI Tunstead

prepared by the manufacturer

each relating to product supplied during

August 2011

the results of test carried out in accordance with
BS 196-1 on a 70:30 blend of the CEM I with the
fly ash were

2 day strength	20.4 MPa
28 day strength	40.9 MPa

Based on equivalent results obtained for the last **12** months
the permitted proportion of combinations conforming with the requirements
of Annex A of BS 8500-2 are

Strength class of combination	fly ash content (as a percentage)	
	min	max
32,5 R	15	40
42,5 N	6	25

For and on behalf of Lafarge Cement UK :

National Commercial Technical Manager