



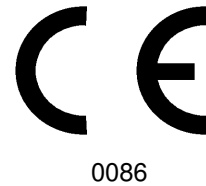
# Fly ash Test Report

United Kingdom

Technical Department

Portland House  
Bickenhill Lane, Solihull  
Birmingham. B37 7BQ

Telephone: 0845 812 6400  
Facsimile: 0845 812 6200



Date: **22 December 2011**

## West Burton Fly ash BS EN 450-1

Fineness category:S, Loss on ignition category:B

Monthly average data for **September 2011**

### A) Physical and chemical properties of the fly ash sample

Test Property	Test result	BS EN 450-1
Fineness (%)	<b>9.0</b>	max 12.0
Sulfuric anhydride (%)	<b>0.9</b>	max 3.0
Loss on ignition (%)	<b>4.6</b>	2.0 to 7.0
Chloride (%)	<b>0.01</b>	max 0.1
Calcium oxide (%)	<b>2.0</b>	max 10.0
SiO <sub>2</sub> +Al <sub>2</sub> O <sub>3</sub> +Fe <sub>2</sub> O <sub>3</sub> (%)	<b>83.9</b>	min 70.0
Free Lime (%)	<b>0.1</b>	max 1.0
Acid soluble alkali (%)	<b>3.73</b>	max 5.0

Additional information:

Colour index	<b>4</b>
Declared particle density (kg/m <sup>3</sup> )	<b>2320</b>

### B) Physical properties of a 25:75 blend of the fly ash with a reference Portland cement

PC Source: **Ribblesdale**

PC Initial setting time (min): **155**

PC 28 day strength (MPa) **60.9**

Test Property	Test result	BS EN 450-1
Water requirement (%)	<b>93</b>	max 95
Activity index @ 28 days	<b>79</b>	min 75
Initial Setting Time (min)	<b>210</b>	max 120min more than PC

Note: This report has been produced from data supplied by the manufacturer, Processing Ash LLP

For and on behalf of Lafarge Cement UK :

National Commercial Technical Manager

Lafarge Cement UK Ltd

Registered in England and Wales. Registered number 66558. Registered Office: Granite House, Granite Way, Syston, Leicester. LE1 1PL



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## Certificate of Conformity to BS 8500-2 Annex A

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Date: **22 December 2011**

For a composite sample of

### **West Burton** fly ash to BS EN 450-1

Fineness category:S, Loss on ignition category:B

prepared by Processing Ash LLP

and a composite sample of

### **Aberthaw PC-RM, BS EN 197-1 CEM I 52,5N**

prepared by Lafarge Cement UK

each relating to product supplied during

**September 2011**

the results of test carried out in accordance with  
BS 196-1 on a 70:30 blend of the CEM I with the  
fly ash were

2 day strength	<b>19.5</b> MPa
28 day strength	<b>45.7</b> MPa

Based on equivalent results obtained for the last **12** months  
the permitted proportion of combinations conforming with the requirements  
of Annex A of BS 8500-2 are

Strength class of combination	fly ash content (as a percentage)	
	min	max
32,5 R	<b>20</b>	<b>46</b>
42,5 N	<b>6</b>	<b>31</b>

For and on behalf of Lafarge Cement UK :

National Commercial Technical Manager



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Date: **22 December 2011**

For a composite sample of

### **West Burton** fly ash to BS EN 450-1

Fineness category:S, Loss on ignition category:B

prepared by Processing Ash LLP

and a composite sample of

### **Cauldon PC-RM, BS EN 197-1 CEM I 52.5N**

prepared by Lafarge Cement UK

each relating to product supplied during

**September 2011**

the results of test carried out in accordance with  
BS 196-1 on a 70:30 blend of the CEM I with the  
fly ash were

2 day strength	<b>19.1</b> MPa
28 day strength	<b>45.0</b> MPa

Based on equivalent results obtained for the last **12** months  
the permitted proportion of combinations conforming with the requirements  
of Annex A of BS 8500-2 are

Strength class of combination	fly ash content (as a percentage)	
	min	max
32,5 R	<b>18</b>	<b>40</b>
42,5 N	<b>6</b>	<b>27</b>

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Date: **22 December 2011**

For a composite sample of

### **West Burton** fly ash to BS EN 450-1

Fineness category:S, Loss on ignition category:B

prepared by Processing Ash LLP

and a composite sample of

### **Dragon Alfa**

prepared by the manufacturer

each relating to product supplied during

**September 2011**

the results of test carried out in accordance with  
BS 196-1 on a 70:30 blend of the CEM I with the  
fly ash were

2 day strength	<b>20.9</b> MPa
28 day strength	<b>45.7</b> MPa

Based on equivalent results obtained for the last **12** months  
the permitted proportion of combinations conforming with the requirements  
of Annex A of BS 8500-2 are

Strength class of combination	fly ash content (as a percentage)	
	min	max
32,5 R	<b>13</b>	<b>46</b>
42,5 N	<b>6</b>	<b>26</b>

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Date: **22 December 2011**

For a composite sample of

### **West Burton** fly ash to BS EN 450-1

Fineness category:S, Loss on ignition category:B

prepared by Processing Ash LLP

and a composite sample of

### **Dunbar PC-RM, BS EN 197-1 CEM I 52,5N**

prepared by Lafarge Cement UK

each relating to product supplied during

**September 2011**

the results of test carried out in accordance with  
BS 196-1 on a 70:30 blend of the CEM I with the  
fly ash were

2 day strength	<b>16.4</b> MPa
28 day strength	<b>42.7</b> MPa

Based on equivalent results obtained for the last **12** months  
the permitted proportion of combinations conforming with the requirements  
of Annex A of BS 8500-2 are

Strength class of combination	fly ash content (as a percentage)	
	min	max
32,5 R	<b>18</b>	<b>38</b>
42,5 N	<b>6</b>	<b>26</b>

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Date: **22 December 2011**

For a composite sample of

### **West Burton** fly ash to BS EN 450-1

Fineness category:S, Loss on ignition category:B

prepared by Processing Ash LLP

and a composite sample of

### **Hope PC-RM, BS EN 197-1 CEM I 52,5N**

prepared by Lafarge Cement UK

each relating to product supplied during

**September 2011**

the results of test carried out in accordance with  
BS 196-1 on a 70:30 blend of the CEM I with the  
fly ash were

2 day strength	<b>20.7</b> MPa
28 day strength	<b>47.5</b> MPa

Based on equivalent results obtained for the last **12** months  
the permitted proportion of combinations conforming with the requirements  
of Annex A of BS 8500-2 are

Strength class of combination	fly ash content (as a percentage)	
	min	max
32,5 R	<b>18</b>	<b>43</b>
42,5 N	<b>6</b>	<b>28</b>

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Date: **22 December 2011**

For a composite sample of

### **West Burton** fly ash to BS EN 450-1

Fineness category:S, Loss on ignition category:B

prepared by Processing Ash LLP

and a composite sample of

### **Castle Ketton**

prepared by the manufacturer

each relating to product supplied during

**September 2011**

the results of test carried out in accordance with  
BS 196-1 on a 70:30 blend of the CEM I with the  
fly ash were

2 day strength	<b>19.7</b> MPa
28 day strength	<b>45.6</b> MPa

Based on equivalent results obtained for the last **12** months  
the permitted proportion of combinations conforming with the requirements  
of Annex A of BS 8500-2 are

Strength class of combination	fly ash content (as a percentage)	
	min	max
32,5 R	<b>15</b>	<b>44</b>
42,5 N	<b>6</b>	<b>26</b>

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Date: **22 December 2011**

For a composite sample of

### **West Burton** fly ash to BS EN 450-1

Fineness category:S, Loss on ignition category:B

prepared by Processing Ash LLP

and a composite sample of

### **Castle Padeswood**

prepared by the manufacturer

each relating to product supplied during

**September 2011**

the results of test carried out in accordance with  
BS 196-1 on a 70:30 blend of the CEM I with the  
fly ash were

2 day strength	<b>20.1</b> MPa
28 day strength	<b>43.2</b> MPa

Based on equivalent results obtained for the last **12** months  
the permitted proportion of combinations conforming with the requirements  
of Annex A of BS 8500-2 are

Strength class of combination	fly ash content (as a percentage)	
	min	max
32,5 R	<b>16</b>	<b>41</b>
42,5 N	<b>6</b>	<b>26</b>

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For a composite sample of

### **West Burton** fly ash to BS EN 450-1

Fineness category:S, Loss on ignition category:B

prepared by Processing Ash LLP

and a composite sample of

### **Paragon Chatham**

prepared by the manufacturer

each relating to product supplied during

**September 2011**

the results of test carried out in accordance with  
BS 196-1 on a 70:30 blend of the CEM I with the  
fly ash were

2 day strength	<b>20.4</b> MPa
28 day strength	<b>47.9</b> MPa

Based on equivalent results obtained for the last **12** months  
the permitted proportion of combinations conforming with the requirements  
of Annex A of BS 8500-2 are

Strength class of combination	fly ash content (as a percentage)	
	min	max
32,5 R	<b>22</b>	<b>45</b>
42,5 N	<b>8</b>	<b>32</b>

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For a composite sample of

### **West Burton** fly ash to BS EN 450-1

Fineness category:S, Loss on ignition category:B

prepared by Processing Ash LLP

and a composite sample of

### **Castle Ribblesdale**

prepared by the manufacturer

each relating to product supplied during

**September 2011**

the results of test carried out in accordance with  
BS 196-1 on a 70:30 blend of the CEM I with the  
fly ash were

2 day strength	<b>21.4</b> MPa
28 day strength	<b>45.3</b> MPa

Based on equivalent results obtained for the last **12** months  
the permitted proportion of combinations conforming with the requirements  
of Annex A of BS 8500-2 are

Strength class of combination	fly ash content (as a percentage)	
	min	max
32,5 R	<b>16</b>	<b>43</b>
42,5 N	<b>6</b>	<b>27</b>

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For a composite sample of

### **West Burton** fly ash to BS EN 450-1

Fineness category:S, Loss on ignition category:B

prepared by Processing Ash LLP

and a composite sample of

### **Cemex Rugby**

prepared by the manufacturer

each relating to product supplied during

### **September 2011**

the results of test carried out in accordance with  
BS 196-1 on a 70:30 blend of the CEM I with the  
fly ash were

2 day strength	<b>21.8</b> MPa
28 day strength	<b>44.1</b> MPa

Based on equivalent results obtained for the last **12** months  
the permitted proportion of combinations conforming with the requirements  
of Annex A of BS 8500-2 are

Strength class of combination	fly ash content (as a percentage)	
	min	max
32,5 R	<b>15</b>	<b>39</b>
42,5 N	<b>6</b>	<b>25</b>

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Date: **22 December 2011**

For a composite sample of

### **West Burton** fly ash to BS EN 450-1

Fineness category:S, Loss on ignition category:B

prepared by Processing Ash LLP

and a composite sample of

### **Cemex South Ferriby**

prepared by the manufacturer

each relating to product supplied during

**September 2011**

the results of test carried out in accordance with  
BS 196-1 on a 70:30 blend of the CEM I with the  
fly ash were

2 day strength	<b>17.4</b> MPa
28 day strength	<b>41.5</b> MPa

Based on equivalent results obtained for the last **12** months  
the permitted proportion of combinations conforming with the requirements  
of Annex A of BS 8500-2 are

Strength class of combination	fly ash content (as a percentage)	
	min	max
32,5 R	<b>12</b>	<b>36</b>
42,5 N	<b>6</b>	<b>21</b>

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Date: **22 December 2011**

For a composite sample of

### **West Burton** fly ash to BS EN 450-1

Fineness category:S, Loss on ignition category:B

prepared by Processing Ash LLP

and a composite sample of

#### **Titan**

prepared by the manufacturer

each relating to product supplied during

**September 2011**

the results of test carried out in accordance with  
BS 196-1 on a 70:30 blend of the CEM I with the  
fly ash were

2 day strength	<b>19.4</b> MPa
28 day strength	<b>43.8</b> MPa

Based on equivalent results obtained for the last **12** months  
the permitted proportion of combinations conforming with the requirements  
of Annex A of BS 8500-2 are

Strength class of combination	fly ash content (as a percentage)	
	min	max
32,5 R	<b>16</b>	<b>36</b>
42,5 N	<b>6</b>	<b>24</b>

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Date: **22 December 2011**

For a composite sample of

### **West Burton** fly ash to BS EN 450-1

Fineness category:S, Loss on ignition category:B

prepared by Processing Ash LLP

and a composite sample of

#### **BLI Tunstead**

prepared by the manufacturer

each relating to product supplied during

#### **September 2011**

the results of test carried out in accordance with  
BS 196-1 on a 70:30 blend of the CEM I with the  
fly ash were

2 day strength	<b>19.9</b> MPa
28 day strength	<b>44.6</b> MPa

Based on equivalent results obtained for the last **12** months  
the permitted proportion of combinations conforming with the requirements  
of Annex A of BS 8500-2 are

Strength class of combination	fly ash content (as a percentage)	
	min	max
32,5 R	<b>15</b>	<b>40</b>
42,5 N	<b>6</b>	<b>25</b>

For and on behalf of Lafarge Cement UK :

National Commercial Technical Manager